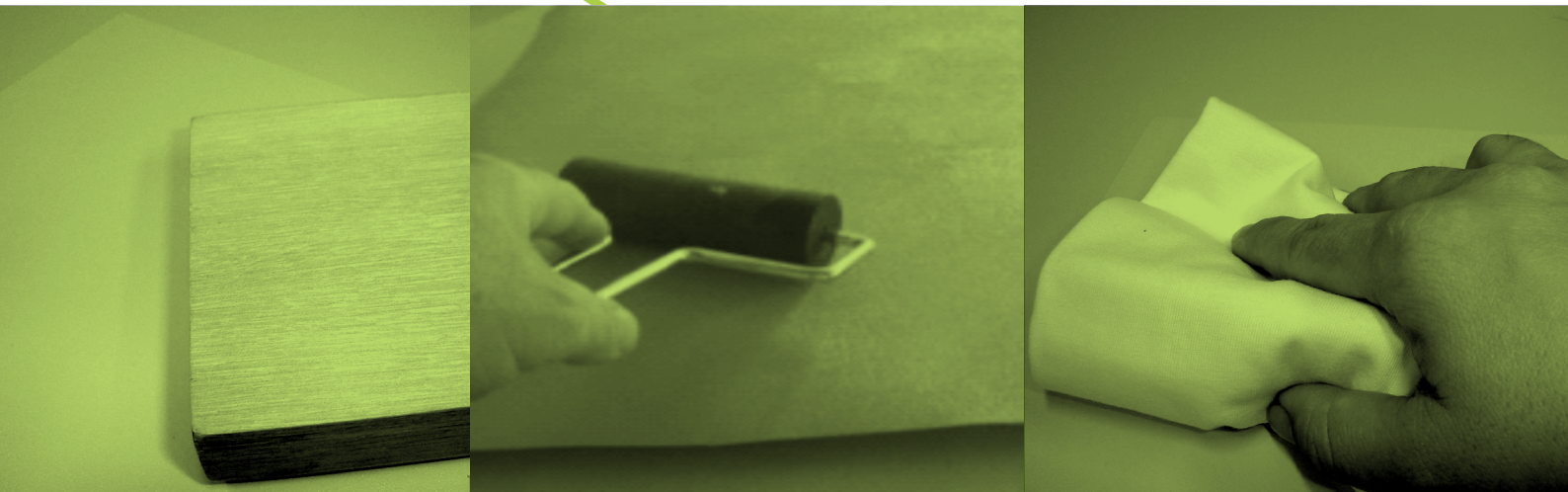


// APPLICATION MANUAL
**LAMIECCO ECOLOGICAL
COVERING
COLLAGE MANUAL**



// APPLICATION MANUAL

LAMIECCO ECOLOGICAL COVERING

COLLAGE MANUAL



1- MATERIALS NEEDED

- Plate to apply LAMIECCO
- Stylus large tab, file obstinate
- Contact glue applicator
- Roller or stick coated with felt
- Brush
- Smooth spatula textured finishes and gloss
- Toothed spatula for special finishes and woods



2- PASSING GLUE ON LAMIECCO

Passing the LAMIECCO adhesive with the helper of a spatula causing movement in one direction. Then do the reverse movement with the spatula without the glue to remove the excess that may have remained.



3- PASSING GLUE ON SUBSTRATE

Passing contact glue on wood, applying always in one direction. After using the spatula without glue on the transverse direction to remove excess of glue that may remain.



4- DRYING THE GLUE

Important:

- Ensure the drying section of the glue must have the right TAC.
The exact point is when the glue does not drop when the fingers is touched, and present a strong league.
- If the glue is still dropping to touch it, do not join the laminate with wood, it will introduce bubbles later.
- Do not leave the glue too dry it will present a false anchoring, coming to loosen up later.
- When you put the pieces together and tighten them to the sound of "balls overflow" means that it is not sticking.

5- JOINING THE FACES

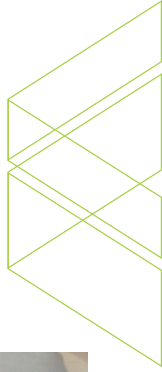
Ways to join the faces:

- 1- Glue on one side, lowering the blade slowly and intending not to create bubbles.
- 2- Place parallel slats free of dust, on the wood (simulating a train track), paste a tip and go pulling the slats sticking the laminate.
- 3- Stretching covering over a flat base with glue up, placing the piece on top of the covering, turn, and with the help of a stick coated with felt or rubber roller brought down from the middle out by the end towards "herringbone", eliminating bubbles that may have been left.

// APPLICATION MANUAL

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6- TIGHTEN THE FINISH ON THE WOOD

To guarantee a good bonding, it is important to tighten the two parts with a bat covered with felt or rubber roll and then no detachment or raise blisters.



7- PASTE EDGES

- With the help of a brush apply the glue around the edges, always respecting the application of two coats, leave a space between them to dry hand first, then pass the second hand, and watch the TAC.
- Since already had pass a little more glue on Lamiecco the same glue can be use on the edge, no need to spend another layer.



8- FOLD EDGE

To double the LAMIECCO, just push with your fingers down and tighten the LAMIECCO against the edge to be at an angle of 90 °, with the help of a piece of PET rub on the corner to the finish heat, thus breaking the memory effect coating.



9- FINISHING

With the aid of a stylus wide-brimmed refilador or file, remove excess laminate.



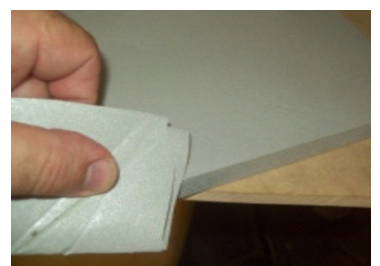
10- PART ENVELOPING

To continue to fold the corners, enveloping the piece, use the very corner of the substrate to serve as ruler to cut the LAMIECCO. For the laminate of the other edge is able to close and successively doubling all edges using the techniques described above.



11- WELD THE AMENDMENTS

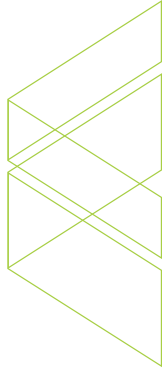
Weld parts with the help of a piece of LAMIECCO rubbing on the material glued to give a light heated, the material will close without showing the amendment.



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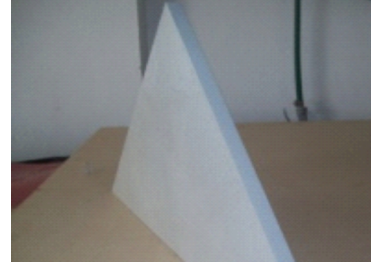
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12- FINISHED PRODUCT

Substrate coated with a single piece of molded LAMIECCO on all sides of the piece.



RECOMMENDED PRODUCTS FOR CLEANING

• AGUARRÁZ • IZARRÁS • GLUE REMOVER • ALCOHOL • DETERGENT LIQUID NEUTRAL

USE RESTRICTIONS

• DO NOT USE THINNER • DO NOT USE ACETONE • DO NOT USE CAUSTIC SODA
THE USE OF THESE PRODUCTS ON ENTAIL CLEANING CAN CAUSE WARRANTY LOSS



Lamiecco
ecological coverings

// **fábrica**

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